1 w/ 10 split +2

Dart Aerospace Ltd.

Date: Wednesday, 5/31/2006 7:31:07 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: SUPPORT (412 AFT)
Job Number	: 27266 A-12		
Estimate Number	: 11060		
P.O. Number	: N/A	**Part Number**	: D28961
This Issue	: 5/31/2006 **S.O. No.** : N/A	**Drawing Number**	: D2896 REV A4
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: N/A **Type** : MACHINED PARTS	**Drawing Revision**	: A4
Previous Run	: 26683	**Material**	: N/A 14
Written By	:	**Due Date**	: 6/10/2006 **Qty:** 15 **Um:** Each
Checked & Approved By	: 06.05.31		
Comment	: Est: B 02.11.26 Reformat; Added P/O; Added mask hole KJ		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING

Comment: PURCHASING
Issue P/O: 1381 CL06106101
Description: D6104-011
Material: 17-4 PH SS (AMS 5643 OR AISI 630) as per Dwg D6104
Material release note required.
Blank size makes (2) D2896-1

2.0	D6104011	17-4 SS Roundbar 6.50"OD

Comment: Qty.: 1.0000 Each(s)/Unit Total : 15.0000 Each(s)
Support QC6 BL 06.07.17 15

3.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Recieve & Inspect for Transit Damage
Ensure Material Release Note is attached
AL 06/06/12 (15)

4.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE

PG Issue P.O 2068 CL06109/18 (15)

Comment: MORI SEIKI CNC LATHE LARGE
Turn blank for Haas as per Folio FA167 turn per DSK080

5.0	QC1	INSPECT ALL DIM TO DIM SHEET

RG Receive + Inspect for First Storage 06/10/06 (14)

Comment: INSPECT ALL DIM TO DIM SHEET

5th Inspect level 5 AL 06/10/06

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: 27266

WORK ORDER NON-CONFORMANCE (NCR)

DATE	STEP	Description of NC Section A	Corrective Action Section B: Initial Design Mgr	Action Description Design Mgr	Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
06/10/12	# 6.0	Seven (7) parts have the hole 0.625" cracked and the 0.625" hole is oversized. (12)		Scrap & Destroy	ES 07/01/23	07.01.23		07.01.23
06/10/12	#6.0	One (1) part hole not Drilled through 0.625" insert in Drill broke.		Scrap & Destroy	ES 07/01/23	07.01.23		07.01.23
06/11/23	# 6.0	(1) one part scrap Aorgin mount During Machi		Scrap & Destroy	ES 07/01/23	07-01-23		

Part No: D28961 **PAR #:** N/A **Fault Category:** Rod / Mach. area **NCR:** (Yes) No **DQA:** _____ **Date:** 07/01/23

NOTE: Date & initial all entries

QA: N/C Closed: _____ **Date:** _____

H:\forms\Quality Assurance\approved forms\NCRWO revC

Date: Wednesday, 5/31/2006 7:31:07 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** SUPPORT (412 AFT)

Job Number: 27266 **Part Number:** D28961

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	BAND SAW	BAND SAW
	Comment: ~~BAND SAW~~ HAAS . Machine as per Folio FA167 Tumble & Deburr	14 machines 2 op (PD) SS / J.G / 06/12/18
7.0	QC1	INSPECT ALL DIM TO DIM SHEET
	Comment: INSPECT ALL DIM TO DIM SHEET	SS / J.G / 06/12/18 (11)
8.0	QC8	SECOND CHECK
	Comment: SECOND CHECK	J.F. 07/01/09
9.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
	Comment: HAND FINISHING RESOURCE #1 Mask Ø0.625" hole prior to paint	
10.0	POWDER COATING	POWDER COATING
	Comment: POWDER COATING Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3	FC 07 01 18 (11) Prime inside bore of Support as per QSP 4.2 04.01.03
11.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
	Comment: INSPECT POWDER COAT	Inspect primer 07/01/18 (11)
12.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ~~it~~ 374	07/01/18 (11)
13.0	DC	DOCUMENT CONTROL
	Comment: DOCUMENT CONTROL Inspection Level 21	(11) 07/01/19
Job Completion		07/01/19

Form: rprocess

Dart Aerospace Ltd

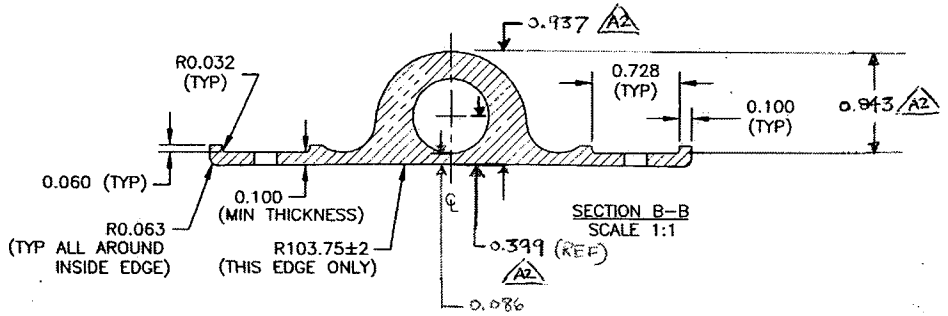
W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Mfg / Design Mgr	**Approval** QC Inspector

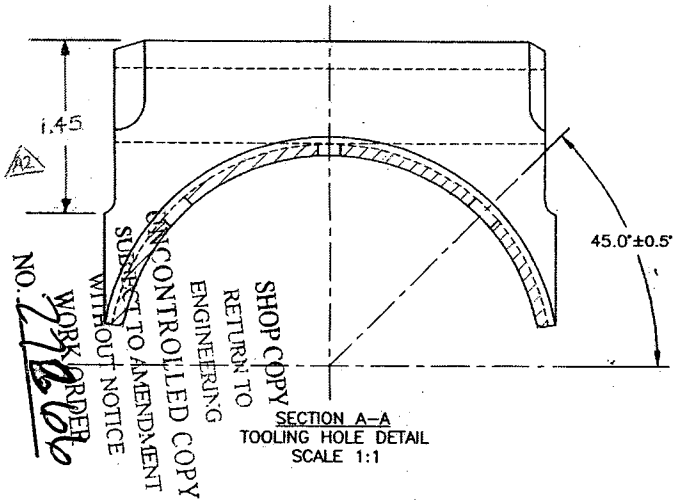
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Design Mgr	**Approval** QC Inspector
			Initial Design Mgr	**Action Description** Design Mgr	**Sign & Date**			
06-12-18	6.0	1 Part from W/O 29705 WAS I.D. AS 27266.		Add Part to this W.O.	J. G. 06/12/18	06-12-18		06-12-18

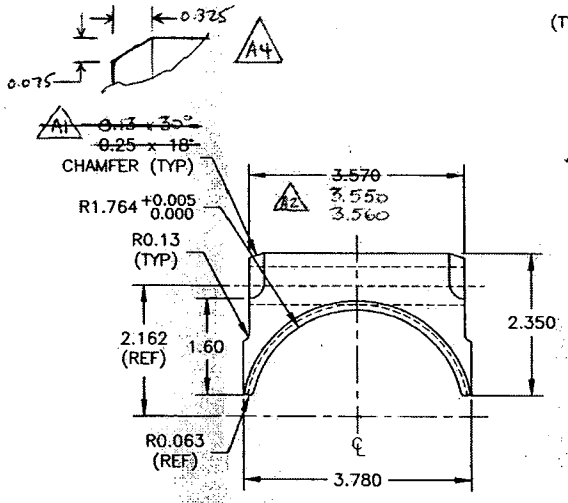
Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

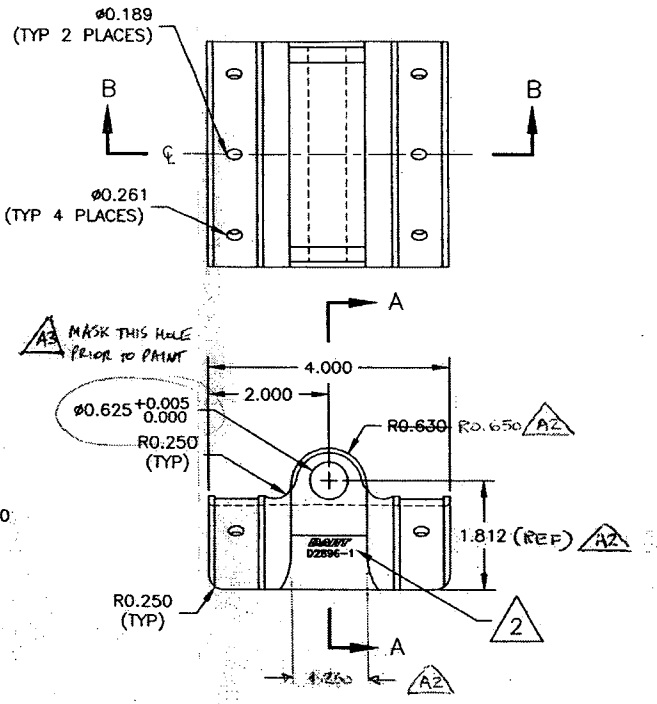
NOTE: Date & initial all entries **QA: N/C Closed:** _____ **Date:** _____

RELEASED 01.11.13









D2896–1

1) MATERIAL: 17–4 PH STAINLESS STEEL
   HEAT TREAT TO H900 CONDITION
   (900°F FOR 1 HR, AIR COOL)
   MIN UTS = 170 KSI (38 HRc)
2) IDENTIFY WITH DART LOGO AND PART NUMBER IN THIS AREA WITH 0.125 HIGH LETTERING 0.010–0.020 DEEP
3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
4) PART IS SYMMETRIC ABOUT CENTERLINE
5) FINISH: POWDER COAT WHITE (REF 4.3.5.2) PER DART QSI 005 4.3
6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
7) ALL DIMENSIONS ARE IN INCHES

D2896–1

A4	CP	04.05.14	CORRECT CHAMFER
A3	CP	02.11.20	ADD MASKING NOTE
A2	CP	02.06.04	ADD DIMS, CHANGE RAD
A1		01.11.13	CHANGED CHAMFER CP
A		01.10.19	NEW ISSUE

DESIGN CP	DRAWN BY CP	DART	DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2896	REV. A SHEET 1 OF 1
DATE 01.10.19		TITLE SUPPORT	SCALE 1:2

DART AEROSPACE LTD	Work Order:	27266
Description: Support	Part Number:	D2896-1
Inspection Dwg: D2896 Rev. A4		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2896 Rev A4/DSK080 Rev A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
Lathe Section									
A	3.480	3.485		3.481	3.481	3.482	3.481		
B	3.990	4.010		3.993	3.995	3.997	3.994		
C	3.825	3.845		3.835	3.835	3.832	3.834		
D	0.718	0.738		0.725	0.727	0.724	0.721		
E	0.090	0.110		0.102	0.101	0.103	0.102		
F	3.705	3.725		3.712	3.713	3.717	3.712		
G	1.360	1.380		1.373	1.370	1.372	1.371		
H	1.250	1.260		1.257	1.255	1.257	1.256		
I	6.490	6.510		6.495	6.494	6.493	6.495		
J	0.022	0.042		0.032	0.032	0.035	0.032		
K	0.240	0.260		0.250	0.250	0.250	0.250		
L	0.107	0.127		0.117	0.118	0.118	0.116		
M									
HAAS Section									
AA	2.152	2.172		2.162	2.161	2.160	2.153		
AB	2.340	2.360		2.350	2.352	2.357	2.354		
AC	3.550	3.560		3.556	3.556	3.555	3.553		
AD	3.770	3.790		3.781	3.776	3.770	3.770		
AE	0.065 x 0.315	0.085 x 0.335		0.075X.325	0.075X32	0.070X.320	0.070X321		
AF	1.42	1.48		1.451	1.457	1.444	1.450		
AG	0.833	0.853		0.849	0.844	0.841	0.847		
AH	0.240	0.260		0.250	0.258	0.250	0.250		
AI	0.261	0.266	~~DT8707~~	0.263	0.261	0.261	0.261		
AJ	0.189	0.194	~~DT8706~~	0.189	0.188	0.189	0.189		
AK	1.990	2.010		1.994	2.001	2.005	2.007		
AL	0.625	0.630	~~DT8709~~	0.627	0.630	0.627	0.627		
AM	101.75	105.75	~~DT8607~~						
AN	0.053	0.073		0.063	0.063	0.063	0.063		
AO	0.927	0.947		0.947	0.943	0.943	0.945		
AP									
AQ									
Accept/Reject									

Measured by:		Audited by	EP 06.12.18
Date:	06/10/11	Date:	

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	04.05.27	Dimension AE changed	KJ/RF	

DART AEROSPACE LTD	Work Order:	27266
Description: Support	Part Number:	D2896-1
Inspection Dwg: D2896 Rev. A4		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2896 Rev A4/DSK080 Rev A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3 (AM Stock)	4	By	Date
Lathe Section									
A	3.480	3.485		3.481	3.481	3.481	3.481		
B	3.990	4.010		3.995	4.000	4.000	4.000		
C	3.825	3.845		3.835	3.834	3.834	3.836		
D	0.718	0.738		0.722	0.728	0.722	0.725		
E	0.090	0.110		0.108	0.101	0.100	0.100		
F	3.705	3.725		3.715	3.712	3.715	3.715		
G	1.360	1.380		1.373	1.375	1.373	1.373		
H	1.250	1.260		1.256	1.257	1.257	1.258		
I	6.490	6.510		6.495	6.495	6.495	6.495		
J	0.022	0.042		0.035	0.032	0.032	0.032		
K	0.240	0.260		0.250	0.250	0.250	0.250		
L	0.107	0.127		0.117	0.120	0.125	0.125		
M									
HAAS Section									
AA	2.152	2.172		2.170	2.152	2.162	2.162		
AB	2.340	2.360		2.350	2.342	2.360	2.347		
AC	3.550	3.560		3.554	3.553	3.559	3.553		
AD	3.770	3.790		3.775	3.777	3.783	3.779		
AE	0.065 x 0.315	0.085 x 0.335		0.075X328	0.070X320	0.070x0335	0.070x0350		
AF	1.42	1.48		1.445	1.443	1.455	1.453		
AG	0.833	0.853		0.839	0.842	0.838	0.841		
AH	0.240	0.260		0.260	0.260	0.250	0.250		
AI	0.261	0.266	~~DT8707~~	0.263	0.263	0.261	0.261		
AJ	0.189	0.194	~~DT8706~~	0.190	0.189	0.189	0.189		
AK	1.990	2.010		2.003	1.996	2.001	1.997		
AL	0.625	0.630	~~DT8709~~	0.627	0.630	0.627	0.625		
AM	101.75	105.75	~~DT8697~~						
AN	0.053	0.073		0.063	0.063	0.063	0.063		
AO	0.927	0.947		0.938	0.938	0.947	0.947		
AP									
AQ									
Accept/Reject									

Measured by:	[signature] [signature]	Audited by	
Date:	06/10/11 / 06/11/13	Date:	

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	04.05.27	Dimension AE changed	KJ/RF	

DART AEROSPACE LTD	Work Order:	27266
Description: Support	Part Number:	D2896-1
Inspection Dwg: D2896 Rev. A4		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2896 Rev A4/DSK080 Rev A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
Lathe Section									
A	3.480	3.485		3.481	3.481	3.481	3.485		
B	3.990	4.010		4.000	4.000	4.000	4.000		
C	3.825	3.845		3.834	3.840	3.840	3.839		
D	0.718	0.738		0.725	0.725	0.725	0.725		
E	0.090	0.110		0.100	0.100	0.100	0.100		
F	3.705	3.725		3.715	3.715	3.715	3.715		
G	1.360	1.380		1.373	1.373	1.373	1.373		
H	1.250	1.260		1.258	1.258	1.260	1.259		
I	6.490	6.510		6.495	6.495	6.499	6.500		
J	0.022	0.042		0.032	0.032	0.032	0.032		
K	0.240	0.260		0.250	0.250	0.250	0.250		
L	0.107	0.127		0.125	0.125	0.125	0.125		
M									
HAAS Section									
AA	2.152	2.172		2.162	2.162	2.162	2.162		
AB	2.340	2.360	~~2.356~~	2.360	2.360	2.360	2.360		
AC	3.550	3.560		2.556	2.556	2.559	3.559		
AD	3.770	3.790		3.776	3.779	3.779	3.780		
AE	0.065 x 0.315	0.085 x 0.335		0.075 x 0.326	0.074 x 0.324	0.074 x 0.324	0.075 x 0.325		
AF	1.42	1.48		1.454	1.454	1.450	1.450		
AG	0.833	0.853		0.846	0.847	0.847	0.847		
AH	0.240	0.260		0.250	0.25	0.25	0.25		
AI	0.261	0.266	~~DT8707~~	0.261	0.261	0.261	0.260		
AJ	0.189	0.194	~~DT8706~~	0.189	0.189	0.189	0.189		
AK	1.990	2.010		2.000	2.000	2.000	2.000		
AL	0.625	0.630	~~DT8709~~	0.627	0.627	0.628	0.626		
AM	101.75	105.75	~~DT8697~~	~~FB~~ —	—	—	—		
AN	0.053	0.073		0.063	0.063	0.063	0.063		
AO	0.927	0.947		0.946	0.946		0.946		
AP				±0.004	±0.004	±0.002			
AQ									
Accept/Reject									

Measured by:	EP / J.G
Date:	06/12/16 06/12/16

Audited by	
Date:	

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	04.05.27	Dimension AE changed	KJ/RF	

→ Ø.625" Bore must be perpendicular to 1.764 within .003"

DART AEROSPACE LTD	Work Order:	27266
Description: Support	Part Number:	D2896-1
Inspection Dwg: D2896 Rev. A4		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2896 Rev A4/DSK080 Rev A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
Lathe Section									
A	3.480	3.485		3.485					
B	3.990	4.010		4.006					
C	3.825	3.845		3.830					
D	0.718	0.738		0.730					
E	0.090	0.110		0.100					
F	3.705	3.725		3.710					
G	1.360	1.380		1.370					
H	1.250	1.260		1.252					
I	6.490	6.510		6.500					
J	0.022	0.042		0032					
K	0.240	0.260		0.250					
L	0.107	0.127		0.125					
M									
HAAS Section									
AA	2.152	2.172		2.162					
AB	2.340	2.360		2.360					
AC	3.550	3.560		3.555					
AD	3.770	3.790		3.770					
AE	0.065 x 0.315	0.085 x 0.335		0.065 X 0.335					
AF	1.42	1.48		1.450					
AG	0.833	0.853		0.847					
AH	0.240	0.260		0.250					
AI	0.261	0.266	DT8707	0.260					
AJ	0.189	0.194	DT8706	0.190					
AK	1.990	2.010		2.000					
AL	0.625	0.630	DT8709	0.626					
AM	101.75	105.75	DT8697	—					
AN	0.053	0.073		0.063					
AO	0.927	0.947		0.946					
AP									
AQ									
Accept/Reject									

Measured by:	J.G
Date:	06/12/17

Audited by	
Date:	

Rev	Date	Change	Revised by	Approved
A	02.12.13	New Issue	KJ/RF	
B	04.05.27	Dimension AE changed	KJ/RF	

VALBRUNA
SLATER STAINLESS, INC.
2400 Taylor Street West, P.O. Box 630
Fort Wayne, Indiana USA 46801
Phone: 260-434-2892 Fax: 260-434-2905

Product Certification Report

Report Number: 4175320

Certified on May 04, 2006 Page 1 of 1

Order I.D.	Order Date	Commodity Code				
0600633 001	3/02/06	408883-7				
Dim 1	**Dim 2**	**Dim 3**	**Heat I.D.**	**Customer I.D.**	**Customer Purchase Order**	
6.5000	.0000	.0000	242034	001155	CJ5161	
Product Shape	**Product Surface**				**Customer Grade**	
Rounds	HR & Rough Turned				17-4	
Length (inches)		**Bill of Lading #**	**Weight**			
120.000 Min. 168.000 Max.		403137				

Ship To
COPPER AND BRASS SALES
415 STATE PARKWAY
SCHAUMBURG, IL 60173

Sold To
VALBRUNA STAINLESS, INC.
2400 TAYLOR STREET WEST
FORT WAYNE, IN 46802

Lifts: 0025 0026 0027 0029

AISI 630 CONDITION A MAXX stainless
ASTMA 564-04 ASMESA 564 01 ED 2002 ADD AMS 2303E
AMS 5643Q

CHEMICAL ANALYSIS

C	Mn	P	S	Si	Cr	Ni	Mo	Cu	N	Cb	Ta	Cb+Ta
.035	.60	.023	.020	.43	15.61	4.75	.23	3.15	.03	.28	.001	.28

HB
351

TENSILE PROPERTIES
CAPABILITY

HB	TS (PSI)	.2%YS (PSI)	%EL(2")	%RA	AGE(F)
414	196400	185100	16.0	48.3	900

MAGNETIC PARTICLE TEST

	FREQ	SEV
AVG	.00	.00

MACRO ASTM E340/E381

MACRO
OK
OK
OK

PERCENT FERRITE

	% FERRITE
AVG	.0

COPPER AND BRASS SALES
SOLD TO: C&B
DATE: 6/2 QTY: 5000 LBS
CUSTOMER PO: 6000130
SHIPPER NO: 443315
BY:

Free of mercury and low melting alloy contamination.
MAXX-stainless.
Chemical testing performed to one or several of the following ASTM methods: E415, E572, E1019, E1085, E1086
No mercury or low melting alloy contamination. No weld repair.
Material melted in Italy, manufactured in the United States.
Material conforms to listed specifications.
Quality system is compliant with ISO 9001:2000. Produced in accordance with EN 10204 3.1B.

Manager Laboratory Services Dennis Hackett

Dennis Hackett

FORM : 1017 WORK ORDER : U00922

COPPER AND BRASS SALES

MATERIAL TYPE
STAINLESS STEEL

AISI SERIES
200 300 400
AND
PRECIPIT HARDENING GRADES

"WARNING"

INHALATION OF FUMES,FRESHLY GENERATED BY THE WELDING OF STAINLESS STEEL CONTAINING ONE OR MORE OF THE FOLLOWING INGREDIENTS, ZINC, MAGNESIUM OR COPPER, ARE KNOWN TO CAUSE METAL FUME FEVER. INHALATION OF DUST OR FUME FROM STAINLESS STEEL CONTAINING ONE OR MORE OF THE FOLLOWING INGREDIENTS, ALUMINUM, IRON, MANGANESE, SELENIUM, OR TIN, HAS ALSO BEEN REPORTED TO CAUSE METAL FUME FEVER AND MAY CAUSE IRRITATION TO THE RESPITORY TRACT AND/OR AGGRAVATE PRE-EXISTING CONDITIONS. TARGET ORGAN IS PRIMARILY THE LUNG.

THIS PRODUCT CONTAINS CHROMIUM. EXPOSURE TO CHROMIUM DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED, IF IN THE INSOLUBLE FORM, IT IS A CONFIRMED HUMAN CARCINOGEN.THIS PRODUCT MAY ALSO CONTAIN NICKEL AND COBALT. INHALATION OF NICKEL OR COBALT DUST OR FUME MAY RESULT IN INFLAMMATION OF THE RESPIRATORY TRACT. NICKEL AND COBALT HAVE BEEN IDENTIFIED AS POTENTIAL HUMAN CARCINOGENS.

IF COATED WITH OIL, MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A A POSSIBLE CARCINOGENIC TO HUMANS.

READ THE STAINLESS STEEL MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL

* If processing or recycling produces particulate, use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding, grinding, abrasive sawing, sanding and polishing. Any activity which abrades the surface of this material can generate airborne particulate. Use respiratory protection (P100, quantitative fit testing required) if exposures exceed the permissible limits.
* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.
* Stainless Steel, in solid form and as contained in finished products presents no special health risk.
* Sold for manufacturing purposes only. This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

For additional information, call or write to Copper and Brass Sales, 22355 West Eleven Mile Road, Southfield, MI 48034, telephone 248-233-5600, or visit our web site @ www.copperandbrass.com.

STAINLESS STEEL LABEL NO. 200 ISSUED 8-3-2005

METEC METAL TECHNOLOGY INC.

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITY	PART NUMBER	PART NAME	P.O. NUMBER
10	DSK076	Support as per Dwg DSK076 D6104-003 B28388	2068
8	DSK076	Support as per Dwg DSK076 D6104-003 B28077	2068
10	DSK076	Support as per Dwg DSK076 D6104-003 B26715	2068
20	DSK077	Support as per Dwg DSK077 D6104-003 B28389	2068
8	DSK077	Support as per Dwg DSK077 D6104-003 B27970	2068
7	DSK077	Support as per Dwg DSK077 D6104-003 B28078	2068
14	DSK080	Support as per Dwg DSK080 D6104-011 B27266	2068

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi (Regula) Walz

Vankleek Hill September 20, 2006

39 Terry Fox Drive PO Box 781 • Vankleek Hill ON K0B 1R0 • (613) 678-3957 Fax: (613) 678-3956